

# Knowledge for Resource Added-value Conversion Knowledge Based Bio-Economy

https://BioPhosphate.net https://3Rbiofarm.com





Converting trash into cash: carbon refinery, P-recovery and upcycling of by-products

# **Executive summary of the 3R-BioPhosphate investment case**

Specialized, High-Efficiency Solution to Turn Unexploited Biomass "Trash" into Valuable Assets

3R BioPhosphate offers a unique, scalable, and sustainable technology that transforms unexploited biomass into high-value products. Designed for high-efficiency and zero-emission performance, the solution enables the conversion of low-value waste into premium bio-based materials.

Our mission is to deliver **safe, resilient, and economically viable applications** for agriculture and water treatment—creating **measurable financial value and tangible non-financial benefits** for investors, users, and all stakeholders in the value chain.

#### **Project Overview**

**3R BioPhosphate** delivers a **scalable deep-tech circular economy solution** that directly addresses **global food security** and **climate resilience**. By transforming animal bone biomass through zero-emission, energy-independent processing, 3R produces premium **BIO-NPK-C bio-based fertilizers** and **adsorbents** for agricultural and environmental applications.

#### **Unique Value Proposition**

- High-Performance Biofertilizer: Enhances food crop productivity and safety while reducing production costs. Supports soil health and drought-resilient cultivation, aligned with climate targets.
- Water Treatment Adsorbents: High-performance BioPhosphate materials tailored for a wide range of industrial and environmental water purification use cases.
- Market-Ready Innovation: Fully industrialized and compliant with EU, US, and Australian regulatory frameworks.
- Global Scalability: Designed for replication in international markets, including the EU, US, and Asia.

#### **Team & Execution**

- Founder & Inventor: Edward Someus 25+ years in industrial pyrolysis and engineering.
- International Team: Proven expertise in nutrient recovery, clean-tech, and process upscaling.
- **Execution-Ready**: Scale-up engineering, operational planning, and stakeholder training programs are already in place

## **Competitive Advantage**

- Zero Emission, Energy-Independent Technology: Advanced 3R system engineered for full industrial conditions
- Upcycling Low-Value Biomass: Transforms unexploited inputs into high-value products for agriculture, environment, and water sectors.
- Nature-Based Circular Solution: No chemicals used; organic, safe, and eco-efficient products.
- Comprehensive 360° IP Strategy: Includes patents, trade secrets, and design protections.
- **Premium Product Quality**: High-purity BioPhosphate with proven **agronomic and environmental** benefits.
- **Full Regulatory Approval**: Certified under **EU REACH**, with ready-to-deploy industrial production capabilities.
- Conservative financials (low risk high reward project)

Call to Action: Seeking	co-investors	and industria	l partners to	o deploy	the full	industrial	unit	2026	and
rapid replicate globally.									

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## 3R-BioPhosphate upcycling concept:

A zero-emission and energy-independent circular solution for transforming unexploited biomass into high-value products. Through its next-generation symbiotic onsite processing system, 3R-BioPhosphate delivers substantial CAPEX/OPEX reduction and increased profitability. The core outputs are:

- ABC (Animal Bone Char) BioPhosphate compound bio-fertilizers for organic farming under drought-prone
  conditions, and
- Specialized adsorbents for advanced water treatment applications

### **Company Overview**

- **Company Name**: 3R-BioPhosphate LLC (USA). (Holding entity under registration in the USA. It will own all global IPR, subsidiaries, and operations. Legal structure is transparent and clean.)
- **Founder & CEO**: Edward Someus Swedish environmental engineer and inventor of the 3R system.
- EU Address: 2472 Kajászó, Biofarm Road 58/3, Hungary, View Location on Google Maps
- Contact:
  - biochar@3Ragrocarbon.com
  - edward@terrenum.net
- Websites:
  - BioPhosphate.net
  - **3Rbiofarm.com**
- IP Strategy: Proprietary invention protected by a comprehensive 360° IPR strategy.
- Current Estimated Valuation: \$250M
- Capital Raise Target (2025): €30M to fund TRL9 industrial-scale project with 20,800 t/y capacity production and commercialization, that is aiming rapid 10x global replications <2030.

#### Planned TRL9 Industrial Implementation (2025–2026):

Total system implementation within 16 months (12 months build, 4 months ramp-up).

- 1. 3R Pyrolysis Unit
  - Capacity: 20,800 tonnes/year of food-grade cattle bone meal
  - Output: ABC BioPhosphate
  - Energy independent, zero emissions
- 2. Onsite Energy Center
  - 3 MWe/hour (24,000 MWe/year) green electricity from surplus 3R pyrolysis energy
  - Fully integrated across units
- 3. ABC Substrate Preparation Unit
  - Operates using internal green energy
- 4. Greenhouse Unit (20,000 m<sup>2</sup> / 2 ha)
  - o Tomato and chili pepper cultivation on ABC substrates
  - Heated/cooled via surplus energy from 3R
- 5. Fruit & Vegetable Processing Unit (1,200 m<sup>2</sup>)
  - JIT (Just-in-Time) cooling, prep, and export-ready packaging
  - Designed for rapid turnover and minimized inventory costs
- 6. Water Treatment Adsorbent Production Unit

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o Advanced adsorbents for industrial and municipal water treatment

## **Business Proposition**

- Payback Period: <3-4 years
- Scalability: Targeting 15–20 replications globally by 2030
- Strategic Goal: Reach >\$500M in commercial value by 2030
- **Vision**: Establish 3R-BioPhosphate as a **global leader** in sustainable, zero-emission nutrient recovery and integrated industrial symbiosis—**for at least the next 30 years**

## Use of 3R Tech

"3R" zero emission and energy independent carbon refinery technology
Al supported upcycling of by-products to Recycle - Recover - Reuse
Application map 2025

3R pyrolysis reductive thermal processing in any range up to <850°C material core temperature. High temperature pyrolysis - reductive thermal processing >850°Celsius material core temperature processed

Activated Carbon Virgin & Regeneration ADSORBENTS ABC-BioPhosphate Animal Bone Char BIOPHOSHATE

High C content Plant BioChar BIOCHAR

Special adsorbents and surface modified substances. Biofertilisers. Green energy.

... and other application areas, incl. petroleum jelly, coatings, preservative.

AI Artificial Intelligence supported

to enhance 3R efficiency, improve decision-making and drive innovation. Original solution - original invention.











Industrialisation of Carbon refinery GRAPHENE

Browncoal refinery Browncoal upcycling ANTHRACITE Pyrolysis oil refinery
Renewable energy
GREEN ELECTRICITY

Low temperature reductive thermal processing <450°Celsius material core temperature processed

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Prime targeted markets:















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